



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-109
Job Sheet 167317



Part No: D2565-109

Job Qty: 5 ea

Part Name: Strut

Part Weight: 0 lbs

Job Created: 10/27/17

Due Date: 11/9/17

Type: Stock

Ship Via:

Status: Scheduled
Job Tracking No:
Created By: Linda Lacelle
Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Setup Run hrs Hrs	Workcenter/Supplier	
						Standard	Lead Time
90	Start up Operation	5 Ea	11/8/17	0.00	0.00	Start up container	Sign-off
100	Brake NC	5 pcs	11/8/17	0.87	0.61	Brake NC 3	
110	Small Fab	5 pcs	11/8/17	0.00	0.70	Small Fab	
120	QC	5 pcs	11/8/17	0.00	0.00	QC5	
130	Powdercoat	5 pcs	11/9/17	0.00	0.10	Powdercoat2	
140	QC	5 pcs	11/9/17	0.00	0.00	QC3	
150	Packaging	5 pcs	11/9/17	0.00	0.00	Packaging3	
160	QC21-SA	5 Ea	11/9/17	0.00	0.00	QC21	

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME:

FINISH TIME:

0.1:400 in 13894.

Job Allocations

Operation 90-Start up Operation
Component Part M304TR0.750W.049
Required 5
Inventory 176
Allocated 0
Std Qty 0

Part Specifications

Specifications could not be found.

Plex 11/6/17 3:10 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com D2565 - 109 Start up Operation Mfg Date: 11/13/17 Job No: 167317	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
	work ☐ scrap ☐ as-is ☐ oved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐		
	QTY Effective :				MRB (QSI042) Approval		
	Disposition				Completed By		
					Lead hand / Supervisor Approval Verification		
QC / QA Coordinator Approval							
FAULT CATEGORY							
<table style="width: 100%; border: none;"> <tr> <td style="width: 33%; vertical-align: top;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width: 33%; vertical-align: top;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width: 33%; vertical-align: top;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>					☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence					

Substation ☐
 Past Expiry Date ☐
 Misidentified ☐

Process Improvement ☐
 Manufacturing Process ☐
 Past Due ☐

Marks/Chatter ☐
 OTHER : ☐